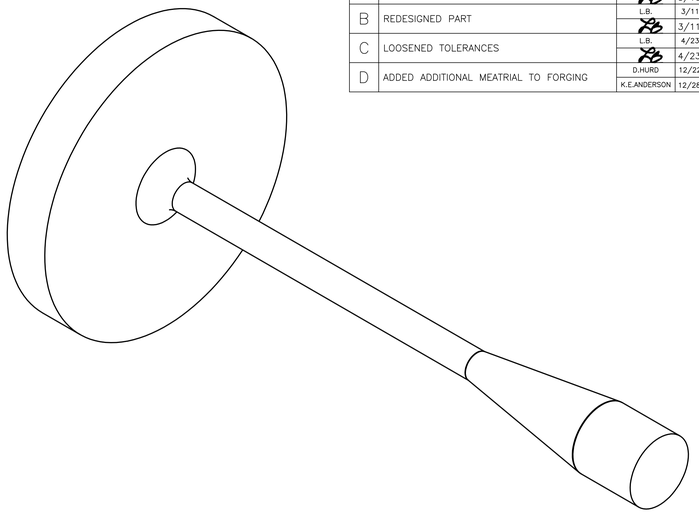
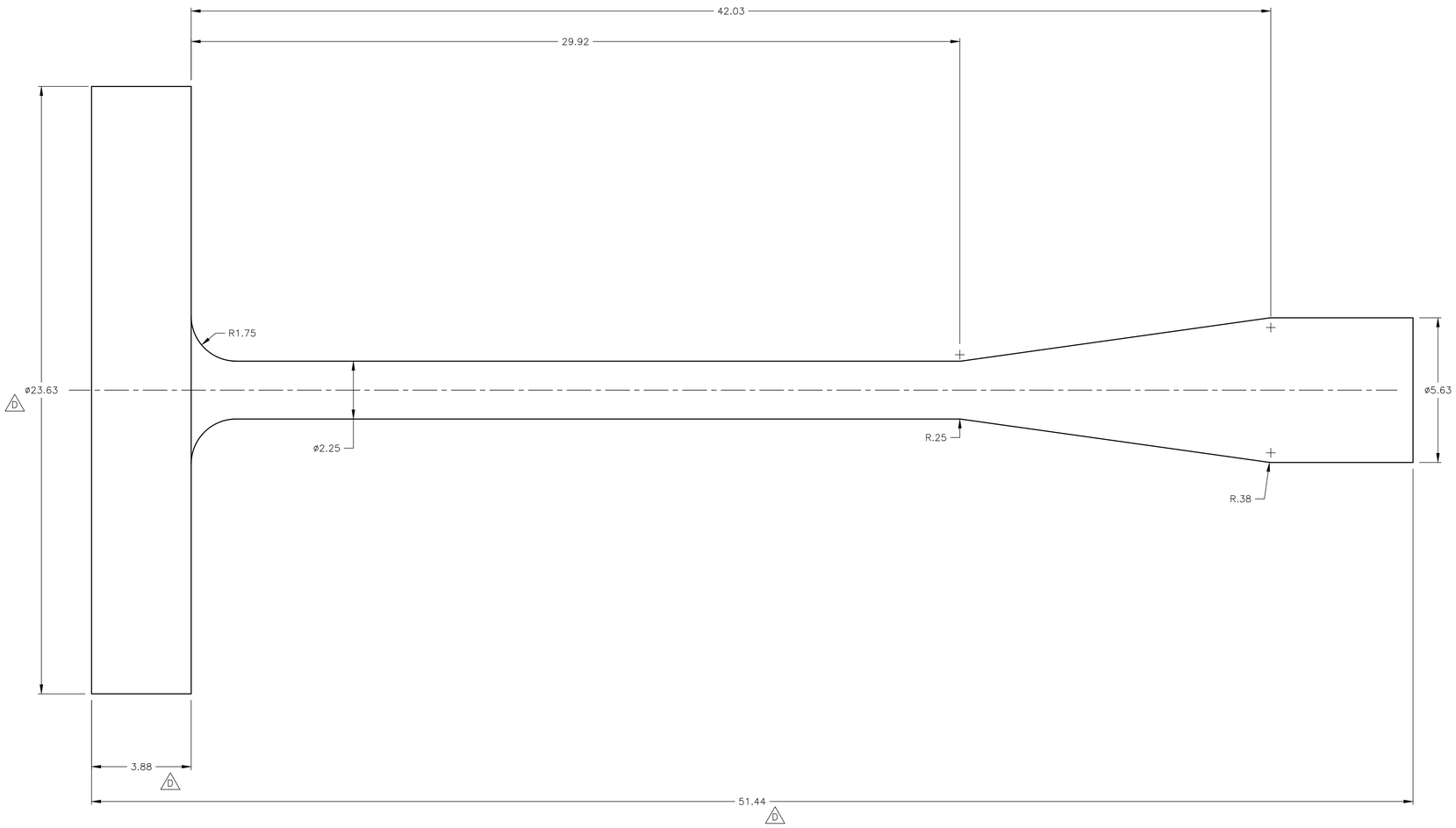
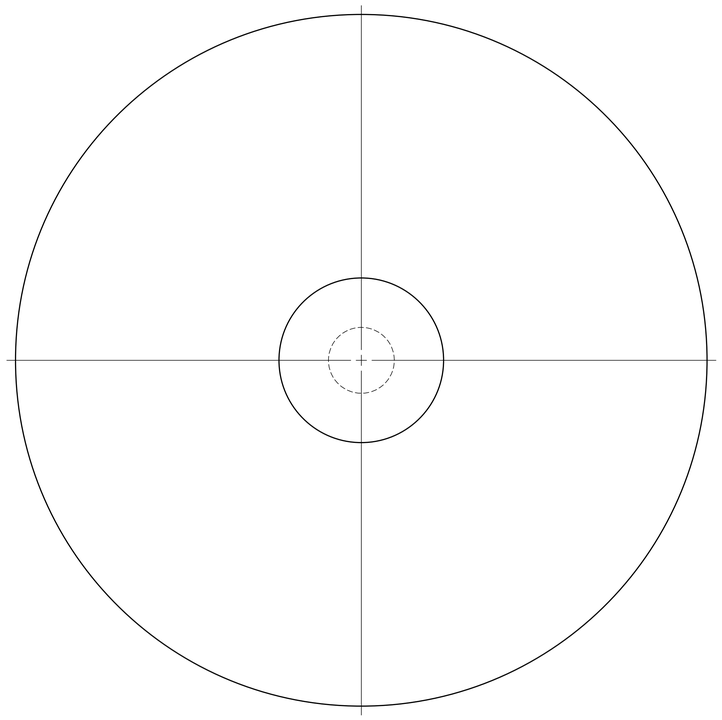
REV	DESCRIPTION	DRAWN / APP'D	DATE / DATE
A	ADDED ø1.25 HOLE THROUGH MIDDLE	L.B. / LB	5/10/02 / 5/10/02
B	REDESIGNED PART	L.B. / LB	3/11/03 / 3/11/03
C	LOOSENED TOLERANCES	L.B. / LB	4/23/04 / 4/23/04
D	ADDED ADDITIONAL MEATRIAL TO FORGING	D.HURD / K.E.ANDERSON	12/22/17 / 12/28/17







ESTIMATED WEIGHT= 200 LB

ITEM	PART NO.	DESCRIPTION OR SIZE	QTY.
PARTS LIST			

UNLESS OTHERWISE SPECIFIED					
.XX	.XXX	ANGLES	ORIGINATOR	L. BARTOSZEK	
± .06	± -	±.25°	DRAWN	L. BARTOSZEK	10/25/01
			CHECKED	*J. MISEK*	10/31/01
			APPROVED	*I. KOURBANIS*	10/31/01
			USED ON	6755.170-ME-389956	
			MATERIAL	AL 6061-T6	

1. BREAK ALL SHARP EDGES 1/64 MAX.
2. DO NOT SCALE DRAWING.
3. DIMENSIONS BASED UPON ASME Y14.5M-1994
4. MAX. ALL MACH. SURFACES 125

FERMI NATIONAL ACCELERATOR LABORATORY
UNITED STATES DEPARTMENT OF ENERGY

FNAL/MINIBOONE
SPARE HORN MH1
IC 1-2 FORGING DETAIL

SCALE	DRAWING NUMBER	SHEET	REV
1=2	6755.170-ME-389955	1 OF 1	D

CREATED WITH: ACAD 2000i GROUP: BARTOSZEK ENGINEERING